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Technical data sheet **Triple-Beam Interferometer SP 5000 TR** 



System parameter	SP 5000 TR
Measuring range	0 m to $\geq$ 5 m
Resolution	20 pm*
Angular measuring ranges	
with reflector	±12.5° **
with plane mirror (recommended distance ≤2 m)	±1.5 arcmin
Angular resolution	0.002 arcsec***
Roll angle measuring range (optional with RAS 175 W)	±1°
Roll angle resolution (optional with RAS 175 W)	0.2 arcsec
Beam distances (horizontal and vertical)	12 mm
Wavelength	632.8 nm
Frequency stability of the HeNe laser (after warm-up time)	2·10 <sup>-8</sup>
Warm-up time of the HeNe laser	1020 min
Operating temperature range	1530°C
Max. displacement speed of measuring reflector	3 m/s
Geometric Data	
Dimensions (L x W x H):	
Sensor head with adjustable mount	[202 x 137 x 72] mm
Reflector	[45 x 45 x 20] mm
Electronic evaluation and supply unit EU	[450 x 400 x 150] mm
Roll angle sensor RAS 175 W (optional)	[74 x 54 x 77] mm
Mass:	
Sensor head with adjustable mount	1.9 kg
Reflector	80 g
Electronic evaluation and supply unit EU	ca. 8 kg
Roll angle sensor RAS 175 W (optional)	425 g
Electrical Data	
Interfaces standard	RS232C, USB
other interfaces on request (/R)	
Cable length between sensor head and electronics unit	3 m, optionally up to 10 m
Power supply	100240 VAC / 4763 Hz
Laser safety class according to EN 60825-1:2014 and ANSI Z136.1 (CDRH)	2M II

\*in frequency domain

\*\*rotary point dependent \*\*\*least significant bit (LBS)

05/2023 · Subject to change.

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# **SP 5000 TR** Product information

Triple-beam laser interferometer for simultaneous and precise length, pitch and yaw angle measurements

#### SP 5000 TR

Many applications in industry and research require high-precision simultaneous displacement and angle measurements. Fast set-up and uncomplicated adjustment are particularly important.

Triple-beam laser interferometers are precision length measuring devices that combine three interferometers in one device. The same highly stable laser frequency is used in all three measuring channels. Thus, three length values can be measured simultaneously with nanometer accuracy. The corresponding angle can be determined with high precision from the difference between two length values and the calibrated beam distance. The system has a modular design and can therefore be adapted to a wide variety of measurement tasks.

The fiber optic coupling of the sensor head and the optionally integrated beam direction detection support easy handling and adjustment.

The design of the three-beam interferometer is compact and robust. This makes it ideal for high-precision measurements in industry and research and as an OEM instrument.

For large measuring ranges or calibration tasks, the use of wireless temperature sensors or the climate measuring station LCS is recommended.

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up to 5 m and more

20 pm

0.1 µm/m

±12.5° with reflector ±1.5 arcmin with plane-mirror

0.002 arcsec

### **MEASURING PRINCIPLE**



#### Further possible applications:

- High-precision pitch and yaw angle correction for two- and multi-coordinate measurements
- Differential measurements (dilatometry, material testing, etc.)
- Dynamic angle measurements, acquisition of angle vibrations
- OEM and vacuum versions of the device are possible

#### **Ideal for**

- Quality assurance
- Calibration

- Development
- Science and research
- OEM applications

## PRECISION & QUALITY MADE IN GERMANY

For customer-specific versions, OEM applications or integration in special measurement stations, please contact us.

We will be happy to personally assist you in finding solutions to your measuring tasks.

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# SP 5000 TR (A036506) with adjustable mount



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